

TECHNICAL DATA SHEET

Edition:1

Version:0

BK-Stucco Style**RZ-TLP-213****Date: 09 February 2024****Prepared by:** Jelena Tomković**Approved by:** Vesna Jovanović**1. IDENTIFICATION OF THE PRODUCT AND COMPANY****Product Name:** BK-Stucco Style

Manufacturer Information: Banja Komerc Bekament DOO
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Contact for TDS Preparation: e-mail: laboratorija@bekament.com**2. DESCRIPTION AND AREA OF APPLICATION**

BK-Stucco Style is a self-polishing decorative plaster designed for interior wall decoration. By using appropriate techniques, various effects can be achieved, such as variegated patterns, stone imitation, marble wall effects, etc.

3. COMPOSITION**Chemical Composition:** Acrylate resin, extenders, and additives.

Hazardous Ingredients: In accordance with Regulation (EC) No 1272/2008 on classification, packaging, and labeling of hazardous substances and mixtures, which legislatively introduced the CLP/GHS classification and labeling system, this product is not classified as hazardous.

4. TECHNICAL CHARACTERISTICS

Density, g/dm³ (EN ISO 2811-1)	1700 - 1800
Approximate consumption, ml/m²	200-250
Packaging, kg	3,5

*Consumption is based on two coats (depending on the substrate and application technique)

5. OTHER CHARACTERISTICS**Appearance:** Thixotropic mass**Odor:** Specific**VOC* content, g/l:** < 1 (maximum allowed value A (k) 200 g/l)

*VOC: Volatile Organic Compound;

6. SUBSTRATE

The surface to which the decorative plaster is applied must be solid, clean, and dry, free

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from poorly adhered parts, grease stains, etc. Suitable substrates include all mineral and organic surfaces smoothed with ready-to-use acrylic-based leveling compound BK-GletEx Acryl. Before applying BK-Stucco Style, the surface should be primed with BK-Penetrat 1:3 (drying time: 24 hours).

7. PREPARATION AND APPLICATION

BK-Stucco Style is ready for use and does not require dilution with water. Stir the material thoroughly before use. The final decorative effect is achieved using appropriate Decor tools. BK-Stucco Style is applied with a stainless-steel trowel, typically in 2-3 layers. The drying time between layers is 12 hours, depending on the layer thickness. The multi-layer application technique creates a material depth effect. The structure is shaped using a metal trowel while the material is in a paste-like state, but other techniques can be used depending on the desired effect. BK-Stucco Style must be applied continuously across the entire surface without interruptions, ensuring that the material does not dry at joints, as this will leave visible stains after drying. If necessary, a third layer is applied very thinly to enhance details and intensify the final appearance, smoothness, and gloss. BK-Stucco Style is resistant to wet wiping if waxed.

Under normal weather conditions ($T = +23-25\text{ }^{\circ}\text{C}$, 50-60% relative humidity), the material is dry to the touch after 2 hours. The drying time for the second layer is 24 hours. The air and substrate temperature during the application of the decorative coating should range between $+10\text{ }^{\circ}\text{C}$ and $+30\text{ }^{\circ}\text{C}$.

Recommended application techniques are demonstrated through several installation styles.

8. TOOL CLEANING

Immediately after use, tools should be thoroughly cleaned with water. If the tools are not cleaned promptly, hardened residue must be removed mechanically. Soaking the tools in water for several hours can make removal easier.

9. HANDLING AND STORAGE

When used correctly, no special precautions are necessary. Keep out of reach of children.

Store at temperatures between $+5\text{ }^{\circ}\text{C}$ and $+25\text{ }^{\circ}\text{C}$, protected from direct sunlight and freezing.

Shelf life: 18 months.

10. PERSONAL PROTECTION

Respiratory protection: Not required in well-ventilated areas.

Hand and body protection: For repeated skin contact, the preventive use of protective gloves is recommended. Wear long-sleeved and long-legged work clothing.

Eye protection: The preventive use of safety goggles is recommended.

11. ECOTOXICOLOGICAL INFORMATION

Based on experience and available information, no adverse health effects are known when used correctly. Prevent uncontrolled discharge into sewage systems and watercourses.

12. DISPOSAL

In accordance with local/regional/European/national regulations.

13. OTHER INFORMATION

If the contractor notices any aesthetic or application defect during the material installation, they are obligated to halt the work and notify the manufacturer, who will promptly address the complaint. Complaints submitted to the manufacturer after a larger portion or the entire quantity of the material has been applied, and that concern the specified characteristics, cannot be considered valid grounds for a claim.

14. NOTE

Banja Komerc Bekament DOO conducts product quality control through its own laboratories as well as regular testing in certified laboratories. This technical data sheet reflects our knowledge and practical experience and is intended as a recommendation for users to achieve the best results. If weather or other conditions differ from those stated in our guidelines, the instructions should be taken as general recommendations, without a guarantee for application.

Banja Komerc Bekament DOO assumes no responsibility for damages caused by improper use or incorrect product selection, nor for poorly executed work. It is presumed that the contractor has mastered the techniques for applying and using various products.

The content of this document does not constitute a binding obligation.

This document supersedes all previous versions, which are considered invalid as of the stated date.

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Chapters Revised: /